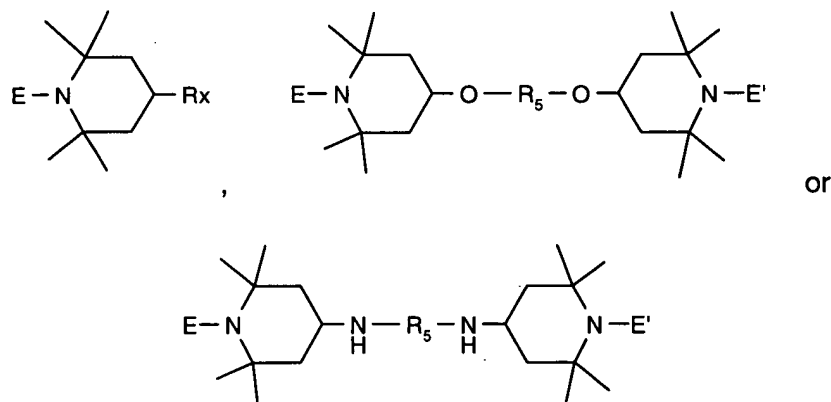


Water Compatible Sterically Hindered Alkoxyamines and Hydroxy Substituted Alkoxyamines

Abstract of the Disclosure

Sterically hindered alkoxyamine and hydroxy substituted alkoxyamine stabilizer compounds are made water compatible via certain backbones with affinity towards water. The sterically hindered amines are for example of the formula



where for example E and E' are 2-hydroxycyclohexyloxy, 2-hydroxy-2-methylpropoxy, benzyloxy, methoxy, propoxy, hexyloxy, heptyloxy, octyloxy or cyclohexyloxy, R_x is for example -NH₂⁺CH₂CH₂OH Cl⁻, -NH₃⁺ OAc⁻, =NOH, -NHCH(CH₃)COO⁻ K⁺, -NHCH₂CH₂N(CH₃)₂⁺ OAc⁻, -NHCH₂CH₂SO₃⁻ K⁺, -NHCH(COO⁻ K⁺)CH₂CH₂SCH₃, -NHCH₂COO⁻ K⁺, -OCH(CH₃)COO⁻ K⁺, -OCH₂CH₂N(CH₃)₂⁺ OAc⁻, -OCH₂CH₂SO₃⁻ K⁺, -OCH(COO⁻ K⁺)CH₂CH₂SCH₃ or -OCH₂COO⁻ K⁺, and where R₅ comprises repeating units of -(OCH₂CH₂)-, -(OCH₂CH₂(CH₃))-, -(CH₂CHCOOH)-, -(CH₂C(CH₃)COOH)-, -(CH₂CHCOOCH₃)-, -(NHCH₂CH₂)-, -(CH₂CHOH)-, -(CH₂CHCONH₂)- or -(CH₂CH(NHCOH))- . These compounds are particularly effective in stabilizing aqueous polymer systems against the deleterious effects of oxidative, thermal and actinic radiation. The compounds are effective for example in stabilizing water borne coatings, aqueous inks, aqueous ink jet media and photocured aqueous systems.